



*Handlebars for the long haul*

**2006-2008 Moto Guzzi Norge**  
**2006-2008 Moto Guzzi Brevia**  
**Tour Performance® STR Risers**

\* 1 3/4" Taller \* 1 1/4" Rearward \* 1 3/4" Narrower \* Improved angles \* PART #HR11024

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**WARNING: IMPROPER INSTALLATION COULD RESULT IN SERIOUS INJURY OR DEATH. HAVE A QUALIFIED MECHANIC INSTALL YOUR HELIBARS®.**

HeliBars are designed to safely increase your riding comfort; however it is imperative that these instructions be followed to ensure correct installation. Failure to follow these instructions could result in improper installation and create a dangerous control situation. If you have any questions about installation call Heli Modified, Inc. at 1-800-859-4642.

**!! CAUTION!! BARS MUST BE TORQUED TO SPECIFIED VALUES. THEY MUST NOT BE OVERTORQUED. OVERTIGHTENED HARDWARE CAN LOSE INTEGRITY.**

Use caution and handle riser gently as the natural finish scratches easily.

Place the machine on the center stand. We recommend replacing one side at a time. Install the left side first.

**Installation:**

1. Remove the plastic center console covering the top triple clamp by removing the two screws at the forward outer edges of the cover. The Brevia 1100 does not have a cover. See **photo #1**
2. Remove the handlebar tubes from the factory handlebar riser. Leave all controls in place as only the riser is being replaced. Use a 6mm Hex to loosen and remove the 8mm socket head cap screw that attaches the bar to the riser. Remove the bar from the riser and place it on a rag and set it down on the fairing. See **photo #2**
3. Remove the stock handlebar risers. Use a 6mm hex to remove the two 8mm socket head cap screws that hold the riser to the top triple clamp and the third screws that come up through the bottom of the top triple clamp. Use an extension on a ratchet to remove the third screw. See **photo #3**. Store the stock hardware with the stock bar risers as they are not reused.
4. Install the STR risers with the hardware provided. The left riser has the HeliBars logo on the lower inside face. Place the riser over the fork tube and insert two M8x25 (1") screws into the top of the top triple clamp. Do not tighten at this time, just leave them loose. Insert the longer M8x50 through the bottom of the top triple clamp using the long extension and ratchet wrench. Now torque all three screws to **14 ft. lbs.**

Heli Modified Inc – PO Box 638 – 20 Industrial Way – Cornish, Maine 04020  
Phone: (800) 859-4642, (207) 625-4642 – Fax: (207) 625-3024 – [www.helibars.com](http://www.helibars.com)



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5. Install the handlebar into the STR riser. Do not force the bar into position to line up with the riser mounting bore. Start with an angle that has the damper weight end of the bar lower than the mounting bore and as the bar starts to engage the bore, lift the handlebar and allow it to fully engage with the mount. Use the M8x30 provided to attach the handle bar to the riser as per stock. Sit on the bike and adjust the bar by rotating it forward or back to find the most comfortable and safe lever angle, when adjusted torque the M8 hardware screw to 14 ft lbs. The bar shouldn't rotate while torquing. If it does loosen, readjust and hold the grip with one hand while you torque the screw with the other. Blue Loctite 242 may be used. Repeat steps 2 – 5 for mounting the right riser.
6. Double check all work performed and double check all torqued hardware. There is a total of 8 screws set at **14 ft lbs**. 6 chrome covers are provided to complete the STR upgrade. See **photo#4** for placement. Simply push them into the hex head of the cap screws. We recommend the use of an acrylic base wax such as Cycle Care #3 to protect and polish your STR risers.

**If you have any questions regarding installation, please call 800-859-4642 or 207-625-4642.**

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**HELI MODIFIED, INC. ASSUMES NO LIABILITY FOR ANY INJURY OR LOSS OF PROPERTY WHICH MAY RESULT FROM IMPROPER INSTALLATION OR USE OF ANY HELIBARS.**

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**Photo #1**



**Photo #2**



**Photo #3**



**Photo #4**

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