



Handlebars for the long haul

1997-2005 Honda VTR 1000 Installation Instructions - Part # HB01051

1 1/8" taller * 1/2" more rearward * 1/2" wider

**WARNING: IMPROPER INSTALLATION COULD RESULT IN SERIOUS INJURY OR DEATH.
HAVE A QUALIFIED MECHANIC INSTALL YOUR HELIBARS® HANDLEBARS.**

Your VTR 1000 HeliBars are a direct replacement for the factory bars, and they are installed in the same way. The installation will be a reversal of the disassembly process. As you disassemble your stock clip-ons, note the location of lines and cables. It will be helpful to make a diagram or videotape the stock setup. To remove stock bars from the fork tubes, first remove the two circlips located above the handlebar clamps. After the stock bars are removed, clean the fork tubes before installation!

The only modification necessary is to bend the 2 spade connectors of the brake light micro switch. This micro switch is located underneath the front brake master cylinder. Carefully, bend these forward at approximately a 45 degree angle.

Torque pinch bolts to 12 FT. LBS. (144 in. lbs.) (Using a 6 mm hex drive)

**!! CAUTION!! BARS MUST BE TORQUED TO SPECIFIED VALUES. THEY MUST NOT BE OVERTORQUED.
OVERTIGHTENED HARDWARE CAN LOSE INTEGRITY.**

For questions regarding installation please call 1-800-859-4642.

**HELI MODIFIED, INC. ASSUMES NO LIABILITY FOR ANY INJURY OR LOSS OF PROPERTY WHICH MAY RESULT IN
IMPROPER USE OF ANY HELIBARS.**

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